

CERTIFICATE

Management system as per

BS EN ISO 3834-2:2005

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

TEi Limited

Unit 21 Power Park, Calder Vale Road, Wakefield, WF1 5PE, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

and as listed on the annex to this certificate

Product Type: Design, engineering, commissioning and provision of spares and service for steam generating equipment, typically for the utility, industrial and marine industries. Project management, installation, repair and maintenance, including manufacture of steam generating, process plant, auxiliary equipment and pipework based within the UK. The provision of tube inspection and explosive welding services for steam generating, marine refrigeration and air conditioning industries

Product Standards: BS 12952 Series, BS 1113: 1999, ASME 31.1, ASME 31.3, PD5500, EN 13480, ASME XIII, BS EN 1090-1:2011, BS EN 1090-2:2018 (Up to and inc EXC Class.3) Certificate No, 2797 - CPR - 613261 and various client specifications as applicable.

Welding and Inspection Standards: ISO 15614-1:2004+A1:2012, ISO 15614-1:2017+A1:2019, ISO 9606 Series: ASME XI, BS EN 287-6, ISO 5817:2014, Cat B and various application standards as applicable.

Parent Materials: Material groups: Carbon steels material groups 1.1, 1.2, 1.4, 11.1, 5, 6, titanium Upto and including 359MPa specified minimum design yield and unassigned Creusabro 4800 ARPD CEN ISO/TR 15608:2017. 8.1 Austenitic stainless steels with Cr \leq 19%.

Welding and Allied Processes: As per BS EN ISO 4063:2010, 135: MAG - Metal Active Gas welding with solid wire, 136: Metal Active Gas Welding with flux cored wire, 138: Metal Active Gas with metal cored wire. 111: Manual Metal Arc welding. 141: Tungsten Inert Gas Welding with solid wire.

Responsible Welding Co-ordinators: Mr. C. Oakland - Welding Engineer / R.W.C

Certificate No: GB01693
Annex No: n/a
Audit Report No: 2021/30101

Valid until: 11/02/2024
Initial Certification: 11/02/2021
Effective Date: 11/02/2021



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Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

TÜV UK Ltd, AMP House, Suites 27-29, Fifth Floor Dingwall Road Croydon CR0 2LX, UK www.tuv-uk.com